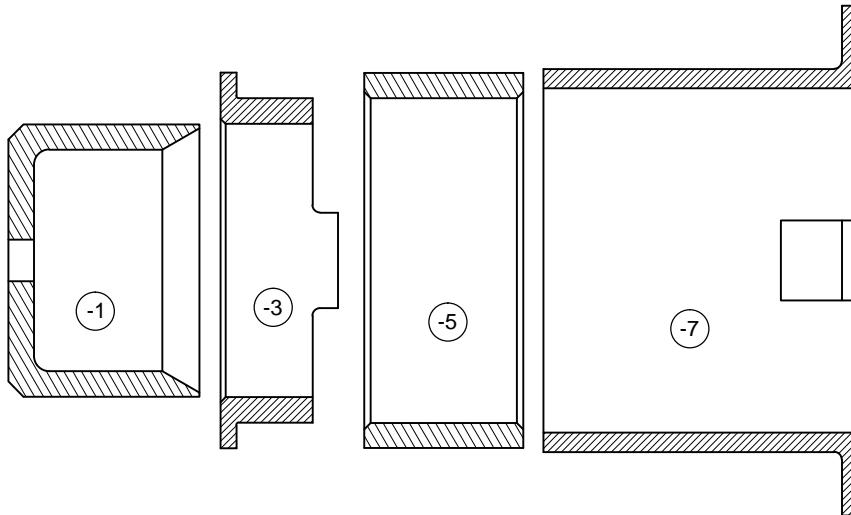


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
A	CH'D BOM INFORMATION -1, -3, -5 & -7, CH'D -7 ENGRAVE NOTES PER R.W.	5/6/11	RJC RW
B	CH'D TOOL NAME WAS GIMBAL CARBON SEAL INSTALLER IS TOOL, GIMBAL CARBON SEAL INSTALLER TO MATCH PARTS MANUAL.	11/1/13	RJC RW



NOTES

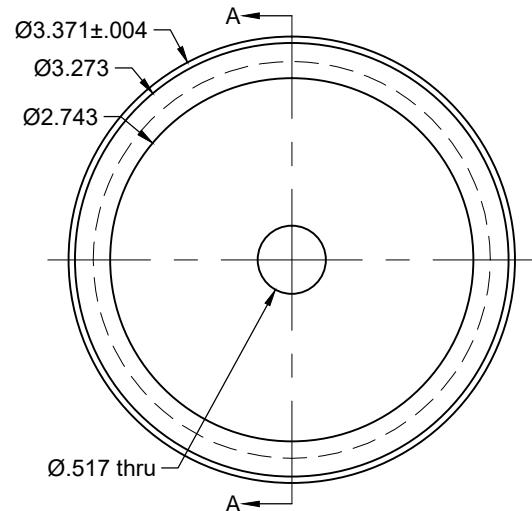
1. ALSO SOLD WITH KIT RBW6305G01531-3G, BOX ONE RBW6305G19631-3G.

RED BARN MACHINE									
TITLE									
DWG NO. RBW6305G13231-3G									
ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.	DRAWN BY: CLOUGH
		-1	1	CAP	6061 RND. BAR	$\varnothing 3-1/2 \times 2-3/8$		2	APPROVED <i>D. Weil</i>
		-3	1	TOP RING	6061 RND. BAR	$\varnothing 4-3/4 \times 1-7/8$		3	HEAT TREAT
		-5	1	RING	6061 RND. BAR	$\varnothing 4-3/4 \times 2-3/8$		4	FINISH
		-7	1	BASE	6061 RND. BAR	$\varnothing 6-1/2 \times 4-7/16$		5	SPEC
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								USED ON MODEL	
TOLERANCES ON: DECIMALS .XXX ± .005 METRIC REF. Xmm ± .1mm .XX ± .01 FRACTIONS ± 1/32 .X ± .1 ANGLES ± .5°								AW139	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R. 2. DIMENSIONAL LIMITS APPLY AFTER PLATING									
ASSY #							SCALE NTS	DATE 2-4-11	SHEET 1 of 5

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
		-1	1	CAP	6061 RND. BAR	$\varnothing 3-1/2 \times 2-3/8$		2
		-3	1	TOP RING	6061 RND. BAR	$\varnothing 4-3/4 \times 1-7/8$		3
		-5	1	RING	6061 RND. BAR	$\varnothing 4-3/4 \times 2-3/8$		4
		-7	1	BASE	6061 RND. BAR	$\varnothing 6-1/2 \times 4-7/16$		5

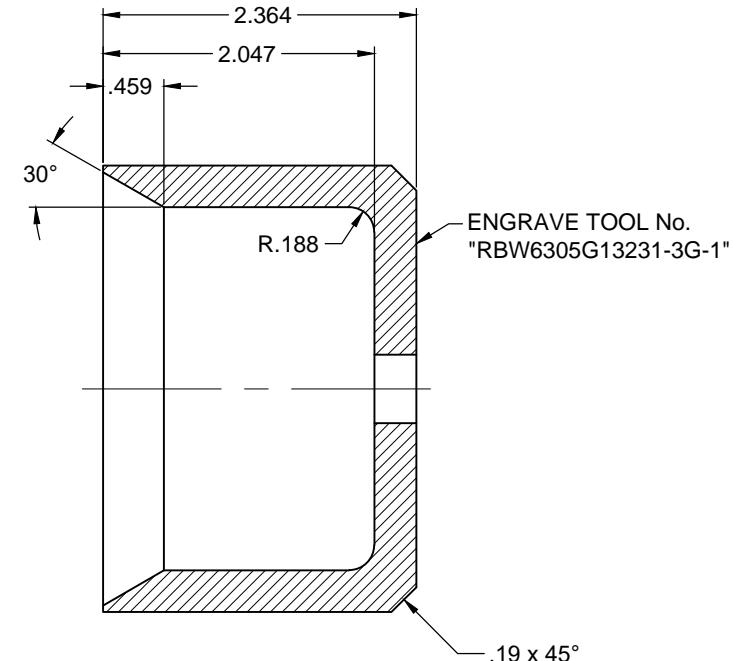
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REV		DESCRIPTION		DATE	INITIAL	APPROVED
-	--			-	-	-



(-1)

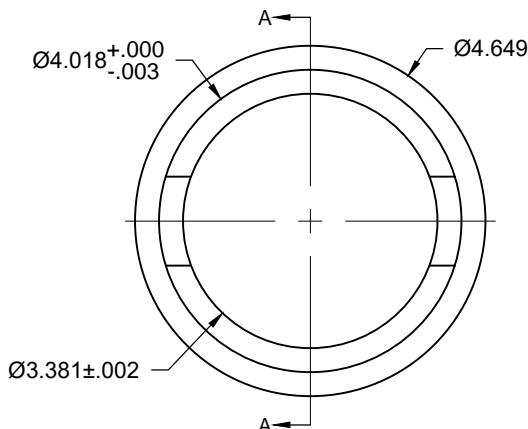
CAP



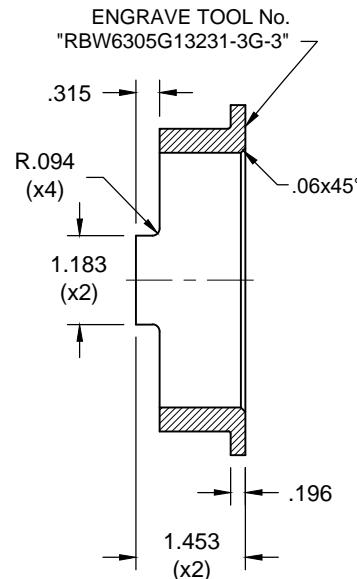
RED BARN MACHINE	
TITLE TOOL, GIMBAL CARBON SEAL INSTALLER	
DWG NO. RBW6305G13231-3G-1	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS METRIC REF. .XXX ± .005 .Xmm ± .1mm	
.XX ± .01 FRACTIONS ± 1/32	
.X ± .1 ANGLES ± 5°	
DRAWN BY: CLOUGH	
APPROVED <i>D. Weil</i>	
HEAT TREAT	
FINISH CLEAR AND DYE	
SPEC MIL-A-8625F, TYPE II, CLASS I	
USED ON MODEL	
AW139	
SCALE NTS	DATE 2-4-11
SHEET 2 of 5	

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
-	--			-	-	-



(-3)
TOP RING

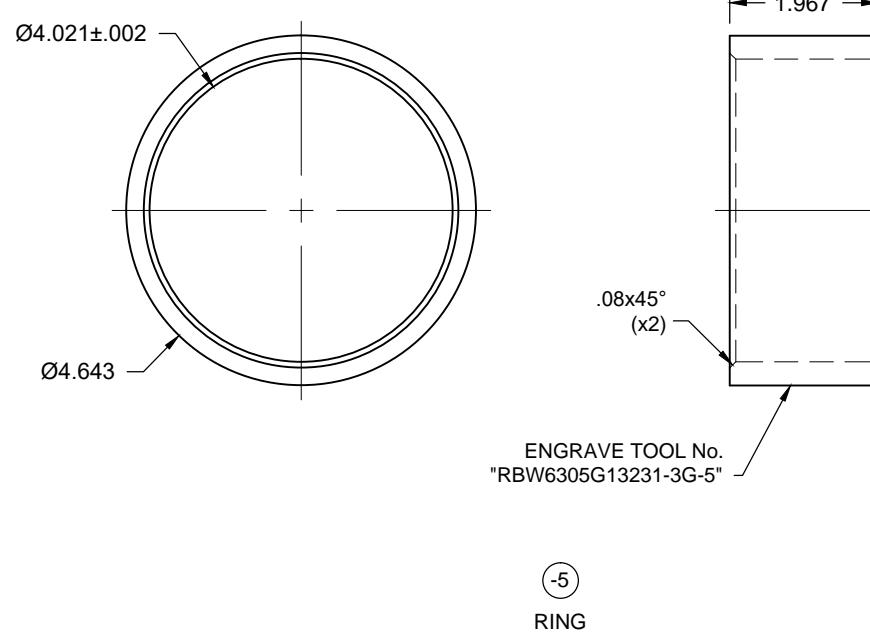


SECTION A-A

RED BARN MACHINE	
TITLE TOOL, GIMBAL CARBON SEAL INSTALLER	
DWG NO. RBW6305G13231-3G-3	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS METRIC REF. .XXX ± .005 .Xmm ± .1mm .XX ± .01 FRACTIONS ± 1/32 .X ± .1 ANGLES ± .5°	
DRAWN BY: CLOUGH APPROVED <i>D. Weil</i> HEAT TREAT FINISH CLEAR AND DYE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL AW139	
SCALE NTS	DATE 2-4-11
SHEET 3 of 5	

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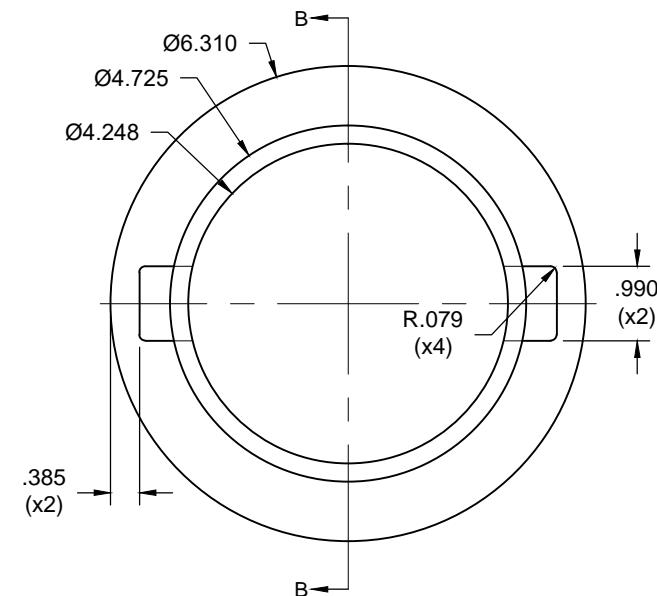
REV		DESCRIPTION		DATE	INITIAL	APPROVED
-	--			-	-	-



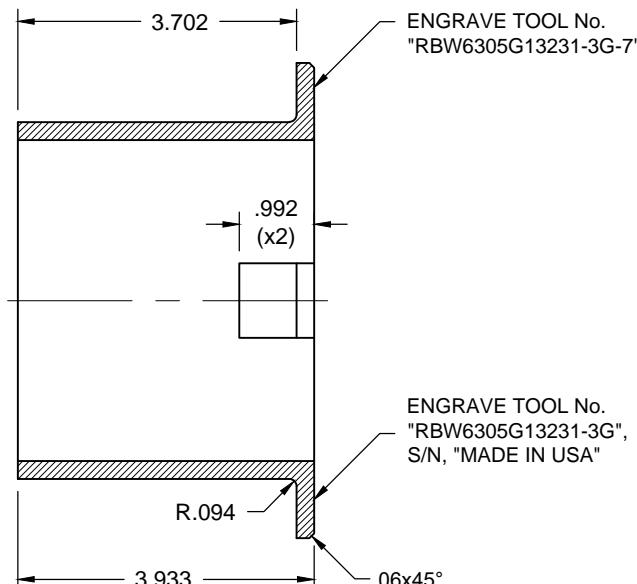
RED BARN MACHINE	
TITLE TOOL, GIMBAL CARBON SEAL INSTALLER	
DWG NO. RBW6305G13231-3G-5 REV B	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS METRIC REF. .XXX ± .005 .Xmm ± .1mm .XX ± .01 FRACTIONS ± 1/32 .X ± .1 ANGLES ± .5°	
DRAWN BY: CLOUGH APPROVED <i>D. Weil</i> HEAT TREAT FINISH CLEAR AND DYE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL AW139	
SCALE NTS	DATE 2-4-11
SHEET 4 of 5	

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
A		CH'D -7 ENGRAVE NOTES PER R.W.		5/6/11	RJC	RW



(-7)
BASE



SECTION B-B

RED BARN MACHINE	
TITLE TOOL, GIMBAL CARBON SEAL INSTALLER	
DWG NO. RBW6305G13231-3G-7	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS METRIC REF. .XXX ± .005 .Xmm ± .1mm	
.XX ± .01 FRACTIONS ± 1/32	
.X ± .1 ANGLES ± 5°	
SPEC MIL-A-8625F, TYPE II, CLASS I	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R.	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	AW139
SCALE NTS	DATE 2-4-11
SHEET 5 of 5	